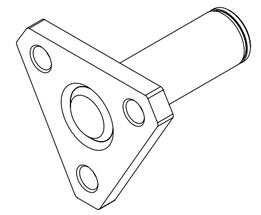
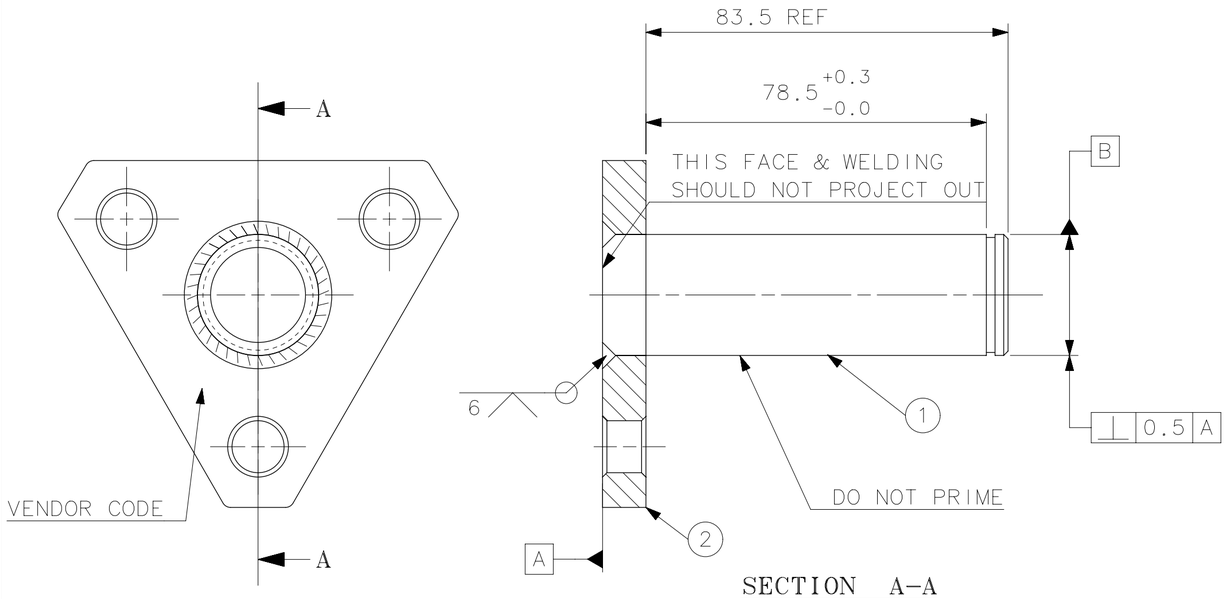
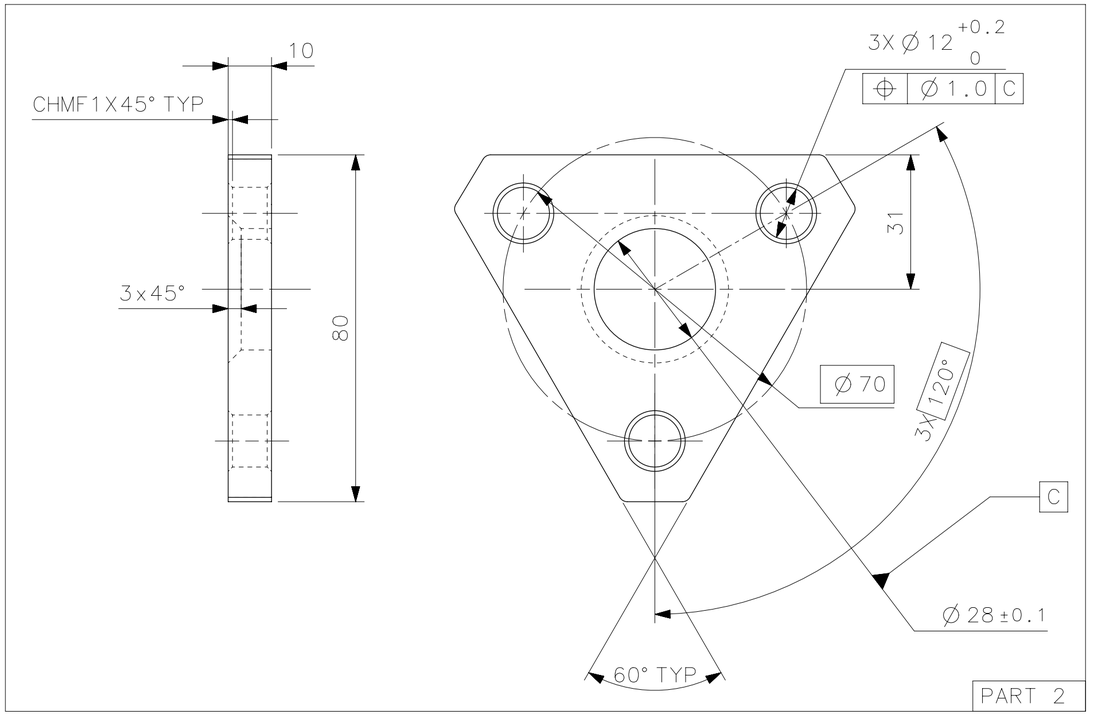
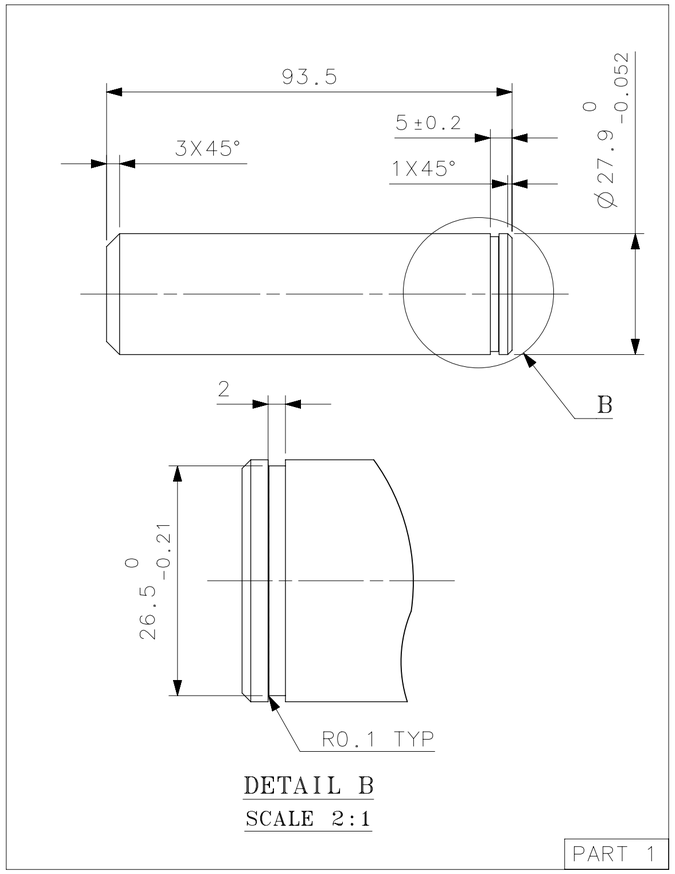
SR NO	PART NO	PART NAME	QTY
1	006519406D1	PLATE(PIVOT SHAFT MOUNTING)	1
2	006519407D1	SHAFT(PIVOT BRAKE)	1





SECTION A-A





DETAIL B
SCALE 2:1

NOTE:-

1. WELDING AS PER PS608
2. PRIMING AS PER PS529 PROC.2
3. DO NOT PRIME - HOLE ID & SHAFT SURFACE
4. PART MARKED "DO NOT PRIME" TO BE SUPPLIED WITH CORROSION RESISTANCE OIL COATING

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

		DIMENSIONS							
LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000
	UPTO	3	6	30	120	400	1000	2000	4000
f FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v VERY COARSE	(X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8

		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
ANGULAR IN deg.	OVER	-	10	50	120	400
	UPTO	10	50	120	400	-
f FINE	(X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
m MEDIUM	(X.XX)					
c COARSE	(X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
v VERY COARSE	(X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY | IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A2 | ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 18083

PART NO. : 007600241D1

PART NAME : PIVOT SHAFT BRAKE

MATERIAL : AS PER IS-2062

HEAT TREATMENT : SEE NOTES

	NAME	SIGN	DATE
CAD ENGG.	VS	-sd-	30/01/02
DESIGNER	NS	-sd-	30/01/02
CHECKER	VK	-sd-	30/01/02
APPR.BY	DSS	-sd-	30/01/02

FIRST USED TRCR. MODEL

SCALE 1 : 1

SHEET 1 OF 1

UNIT QTY. :

WEIGHT : 0.739 kg.

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
600000011915	AC		REDRAWN FOR CHILD PART RELEASE	SRD	NVC	RAW	01/09/17
600000010382	AB		REDRAWN WITH 3D REF.	PRP	NVC	RAW	08/10/15